

# **Mandatory Reporting of Greenhouse Gas Emissions for Refineries and Hydrogen Plants**

California Global Warming Solutions Act of 2006 (AB 32)

December 3, 2008  
Sacramento, California  
California Air Resources Board

# Participation Information

- Workshop Materials and Guidance:  
<http://www.arb.ca.gov/cc/reporting/ghg-rep/ghg-rep.htm>
- Regulation and Final Statement of Reasons:  
<http://www.arb.ca.gov/regact/2007/GHG2007/GHG2007.htm>
- Webinar Information for Refineries:  
<https://www2.gotomeeting.com/register/179383358>  
*Phone Dial-In: 888-677-4199 Access Code: 49578*

# Agenda

- Mandatory Reporting Implementation
- Review of General Requirements
- Reporting for Refineries and Hydrogen Plants
  - Stationary Combustion
  - Process Emissions
  - Fugitive Emissions
  - Flares and Control Devices
- Reporting for Hydrogen Production Facilities



# Mandatory Reporting Rulemaking Process

- Regulation approved by Board December 2007
- Modifications released for comment
- Final Statement of Reasons (FSOR) completed October 2008
- OAL approval December 2, 2008

# Coordination with Future Regulations

- ARB Scoping Plan
- WCI Regional Reporting
- U.S. EPA Mandatory Reporting

# ARB Instructional Guidance for Reporting

- Instructional guidance document available at

<http://www.arb.ca.gov/cc/reporting/ghg-rep/ghg-rep.htm>

- Provides explanatory detail and examples, suggested best practices
- Not a substitute for the regulation



# ARB's GHG Reporting Tool

- ARB providing web-based platform for GHG reporting
  - Available January 2009
- Reporting tool demonstration workshop
  - December 19, 2008, 9:30 – 12:30

# Review of General Reporting Requirements



# Who's Responsible for Reporting?

- At facilities, the entity with operational control
- Facility includes reportable sources within contiguous boundaries under common control
- Operational control = introduces and implements environmental, health, safety and operating procedures within the facility

# Exempt from Reporting

- Primary and secondary schools
- Hospitals
- Nuclear, hydroelectric, wind and solar power plant (except hybrids)
- Portable equipment
- Backup or emergency generators (permitted by air districts)

# What Sources Are Reported

- Stationary combustion
- Process and fugitive emissions when specified
- Mobile emissions optional
- Indirect energy usage



# What Gases Are Reported

- $\text{CO}_2$ ,  $\text{CH}_4$ ,  $\text{N}_2\text{O}$
- $\text{CO}_2$  from biomass fuels tracked separately
- HFCs,  $\text{SF}_6$ , PFCs where specified
  - Not currently specified in the oil and gas sector

# Preparing for 2009 Reports

- Must report 2008 emissions in 2009
- 2009 reports should be complete
- Emissions calculations may be based on best available data and methods
  - Regulation methods preferred
- Verification is optional for 2009 emissions reports

# Preparing for 2010 Reports

- 2010 emissions data report must meet full requirements of the regulation
- Monitoring equipment should be in place by January 1, 2009
- Everyone must verify their 2009 emissions data reports in 2010



# Reporting Schedules

- Refineries and hydrogen plants report by June 1
- Power and cogen plants within these larger facilities report on the same schedule
- Most general combustion facilities report by April 1
- Oil and gas production facilities report by June 1

# Fuel Analytical Data Capture

- Data collected to support calculations of GHG combustion emissions
  - Mass, volume, flow rate, heat content, carbon content
- Need 80% capture rate for source verification
- For <20% missing data:
  - Use 40 CFR Part 75/60 if applicable
  - Use mean of data captured if not



# Fuel Use Measurement Accuracy

- Measurement procedures must assure fuel use is quantified within  $\pm 5\%$  accuracy
- Maintain and calibrate devices to achieve  $\pm 5\%$  accuracy
- Quarterly calibrations of operators' solid fuel scales
- Keep records for verification



# Interim Data Collection Procedure

- ARB EO can approve interim procedure if fuel monitoring equipment breaks down
- When breakdown will result in >20% data loss for report year
- Limitations and procedure in section 95103

# Using CEMS

- CEMS may be used to calculate combustion and process CO<sub>2</sub> emissions in most cases
- Operators may install new CEMS prior to January 2011
  - Meet 40 CFR Part 75 requirements
- Operators must choose between CEMS and fuel-based options for consistent reporting

# Reporting *De minimis* Emissions

- Sources  $\leq 3\%$  of facility emissions, not to exceed 20,000 MT CO<sub>2</sub>e
- Still reported, but may be estimated using alternative methods



# Data Completeness, Record Keeping

- Retain documents on GHG inventory design, development and maintenance for five years
- Implement internal audit and QA for reporting program
- Log changes in accounting methods, instrumentation
- Specifications in sections 95104-95105

# Third Party Verification

- Optional for 2009 emissions reports
- Required beginning in 2010
- Verification opinion due 6 months after report submittal

# Verification Key Steps

- Reporter contacts ARB-accredited verification body (VB)
- VB submits COI assessment to ARB
- Verification conducted following ARB OK
- Verification results discussed with reporter
- Reporter may revise report if time permits
- Verification body submits verification opinion to ARB and reporter



# Verification Oversight

- ARB will provide training and accredit verifiers and verification bodies in 2009
- Verification process will assist compliance efforts and assure quality data
- Targeted review of submitted data and verifiers
- ARB responsible for enforcing regulation

# QUESTIONS?



# Reporting for Refineries



# Stationary Combustion – CO<sub>2</sub>

- Refinery Fuel Gas – CO<sub>2</sub> emissions from each RFG system
  1. Carbon content every 8 hours
  2. Carbon and HHV content daily, calculate EF, use daily average HHV
  3. CEMS

# Stationary Combustion – CO<sub>2</sub>

- Natural Gas and Associated Gas – GHG emission calculation based on fuel HHV
  1. HHV  $\geq 975$  and  $\leq 1100$  Btu/scf, use monthly HHV and ARB EF
  2. Gas outside range, determine carbon content monthly
  3. CEMS

# Stationary Combustion – CO<sub>2</sub>

- Other Fuels

1. Default HHV and EF
2. Measure HHV and use default EF
3. Measure carbon content
4. CEMS



# Stationary Combustion – CO<sub>2</sub>

## ■ Low Btu Gases

1. Destroyed or used as supplementary fuel – treat as a fuel mixture – 95113(f)
2. Determine carbon content quarterly – 95113(d)(3)
3. Flexigas – carbon content daily - 95125(d)(3)(A)
4. Flared and reported to Air District – 95113(d)
5. CEMS

# Stationary Combustion – CO<sub>2</sub>

## ■ Fuel Mixtures

1. Determine CO<sub>2</sub> emissions for each fuel separately and sum
2. RFG and NG or low Btu gas – determine carbon content of mixture every 8 hours
3. Associated gas and NG – determine emissions based of HHV
4. CEMS

# Stationary Combustion – $\text{CH}_4$ and $\text{N}_2\text{O}$

1. Measure fuel HHV – use default EF
2. Default HHV and EF
3. Develop fuel specific EF with ARB approval (source testing...)



# Source Test Process

- Prepare source test plan
  - See ARB guidance for template
  - Include test methods, schedule, sampling locations, QA/QC, etc.
- Submit plan to ARB for approval
- On approval, perform testing, providing ARB and air district notification of test dates for possible agency participation
- Using valid test data, develop appropriate emission factor(s)

# Planning for Source Testing

- Schedule enough time for test plan preparation, approval, on-site testing, and data analysis
- GHG reporting deadlines cannot be delayed if source test data are not ready
  - Use other specified estimation methods in regulation if source test data not available
- ARB staff is providing written guidance and resources



# QUESTIONS?





# Process Emissions

## Catalyst Regeneration - CO<sub>2</sub>

- Fluid Catalytic Cracking Unit
  - FCCU Based on EPA coke burn rate
- Other Catalyst Regeneration
  - Periodic regeneration
  - Continuous Regeneration (other than FCCU and Fluid cokers)

# Process Emissions

## Process Vents - CO<sub>2</sub>, CH<sub>4</sub> and N<sub>2</sub>O

- Report emissions not reported elsewhere
- Determine
  - Vent rate (scf/time)
  - GHG molar fraction in vent stream
  - Time duration of venting
  - Number of venting events

# Process Emissions

## Asphalt Production – CO<sub>2</sub> and CH<sub>4</sub>

- Report emissions not reported elsewhere (e.g. Air District flaring reports)
- Determine
  - Mass of asphalt blown
- Use default CH<sub>4</sub> EF
- Use default destruction efficiency



# Process Emissions

## Sulfur Recovery – CO<sub>2</sub>

- Report emissions not reported elsewhere (e.g. Air District flaring reports)
- Determine
  - Flow of acid gas to SRU
- Use default molar fraction CO<sub>2</sub> in acid gas, OR
- Or, conduct ARB approved source test to determine CO<sub>2</sub> molar fraction

# Fugitive Emissions

## Wastewater Treatment – $\text{CO}_2$ and $\text{N}_2\text{O}$

- Determine annual wastewater volume
- Measure effluent COD quarterly
- Measure effluent N content quarterly
- For  $\text{CH}_4$  emissions choose appropriate methane conversion factor



# Fugitive Emissions

## Oil/Water Separators – CH<sub>4</sub>

- Report emissions not reported elsewhere (e.g. Air District flaring reports)
- Determine
  - Volume of H<sub>2</sub>O treated
- Use default EF based on system specifics – separator type and operating conditions



# Fugitive Emissions Storage Tanks – CH<sub>4</sub>

- Use EPA TANKS Model (Version 4.09D)
- Enter storage tank parameters for crude oil, naphtha, distillate oil, asphalt, and gas oil storage tanks
- Enter ARB supplied product constants (Antoine's constants)
- Calculate VOC emissions
- Convert to CH<sub>4</sub> using default CF or headspace gas analysis

# Fugitive Emissions

## Equipment Fugitives – CH<sub>4</sub>

- Extend LDAR program to gas system components (RFG, natural gas, PSA off-gas)
- Identify, count and screen components
- Calculate VOC emissions using CAPCOA EFs and correlation equations
- Use gas composition or CF to convert VOC to CH<sub>4</sub>



# Flares and Control Devices

## CO<sub>2</sub>, CH<sub>4</sub>, and N<sub>2</sub>O

- Calculate CO<sub>2</sub>, CH<sub>4</sub>, and N<sub>2</sub>O emissions from combustion of pilot and purge gases
- Use Air District specific GHG emission method
- Use Air District flare destruction efficiencies
- If reporting not mandated by Air District use through-put based default EF and NMHC to carbon CF
- For “Other Destruction Devices” not included in Air District reporting
  - Measure volume of gas
  - Determine carbon and MW quarterly



# QUESTIONS?





# Reporting for Hydrogen Production Facilities

# Stationary Combustion and Process CO<sub>2</sub>

1. CEMS
2. Fuel Stationary Combustion and Process Emissions
  - Calculate and report fuel and feedstock separately



# Stationary Combustion and Process CO<sub>2</sub> (cont'd.)

3. Fuel and Feedstock Mass Balance
  - Calculate stationary combustion CO<sub>2</sub> emissions for each fuel
  - Calculate each feedstock process CO<sub>2</sub> emissions
  - Correct feedstock emissions for carbon accounted for elsewhere
  - Sum stationary and feedstock

# Hydrogen Production

- Monitor and report total hydrogen produced (scf)
- Report separately amount sold as transportation fuel

# Transferred CO<sub>2</sub> and CO

- Calculate CO<sub>2</sub> and CO sold as transferred CO<sub>2</sub>
- Transferred CO<sub>2</sub> and CO tracked separately, but not subtracted from total emissions reported



# Also Reported (Methods Like Refineries)

- Fugitives
- Flaring
- Process Vents
- Sulfur Recovery

# Next Steps

- Examine ARB final regulation and Instructional Guidance
- Attend or monitor reporting tool workshop December 19
- Consult with ARB staff on questions
- Join e-mail list serves on reporting, verification, watch for additional training opportunities

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- GHG Mandatory Reporting Website *<http://www.arb.ca.gov/cc/reporting/ghg-rep/ghg-rep.htm>*



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